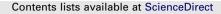
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# The design of efficient and selective routes to pyridyl analogues of 3-oxo-3,4-dihydro-2*H*-1,4-(benzothiazine or benzoxazine)-6-carbaldehydes

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#### ABSTRACT

This Letter describes the synthesis of challenging pyridyl analogues of 3-oxo-3,4-dihydro-2*H*-1,4-(benzo-thiazine or benzoxazine)-6-carbaldehydes. The six different routes described are high yielding, contain no major purification issues and have been used to give gram quantities of each aldehyde.

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As part of an antibacterial medicinal chemistry programme we used commercially available 3-oxo-3,4-dihydro-2*H*-(1,4-benzothiazine and benzoxazine)-6-carbaldehydes **1** and **2** (Fig. 1). We also required an access to the non-commercial pyridyl analogues of these aldehydes **3–8**.

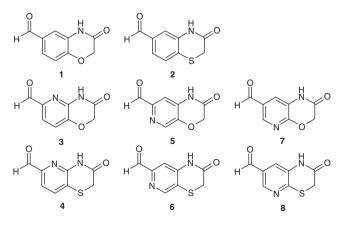
Although the synthesis of both 3-oxo-3,4-dihydro-2*H*-1,4-(benzothiazine and benzoxazine)-6-carbaldehydes **1** and **2** was known,<sup>1</sup> aldehydes **3–8** were unknown in the literature at this time.

For compound **3** we opted to start from commercially available nitrophenol **9** (Scheme 1).<sup>2</sup> Firstly, we protected the phenol as the methoxy derivative, then brominated and removed the methyl group to give the desired bromo nitro alcohol **10** in 96% yield over three steps. Bromo nitro alcohol **10** was then alkylated with bromo ethyl acetate using  $K_2CO_3$  as base to give **11** in 89% yield. The nitro group was reduced by iron which gave the free aniline, that immediately cyclised to give bromide **12**. From here many possible routes are plausible to give the desired aldehyde **3**. In the interest of producing **13** on large scale we opted for a Suzuki reaction followed by oxidative cleavage. Using this route we were able to produce aldehyde **3** on kilogram scale.

For aldehyde **4** (Scheme 2),<sup>4</sup> a literature search revealed a key intermediate 5-bromo-amino ester **15**.<sup>5</sup> This was synthesised from commercially available pyridine **14** using the procedure described by Kelly,<sup>5</sup> via bromination to give **15** in a 1:1 mixture with the undesired 3-bromo isomer **16**. Both isomers were easily separated by column chromatography. The bromine of **15** was then displaced by ethyl 2-mercaptoacetate and the intermediate cyclised immediately to give ester **17**. This ester was converted into the acid, then activated with *iso*-butyl chloroformate and reduced using NaBH<sub>4</sub> to

give alcohol **19**. Oxidation was carried out using  $MnO_2$  as the oxidant to afford the desired aldehyde **4** in 55% yield.

Aldehyde **5** was synthesised from commercially available 5-hydroxy-2-methylpyridine (**20**) (Scheme 3).<sup>6</sup> The first step involved formation of the *N*-oxide using *m*-CPBA, then alkylation with methyl bromoacetate to give compound **21** in 53% yield over two steps. This material was then nitrated selectively and the resulting free acid was re-protected with Mel to give methyl ester **22**. Rearrangement of **22** gave TFA-protected alcohol **23** in 34% yield. During purification by column chromatography of **23**, some cleavage of the TFA group was observed. Both TFA-protected and unprotected **23** were carried through the next steps to give alcohol **24**. This involved reduction of the nitro group with spontaneous cyclisation and deprotection to give the desired alcohol **24** in 66% yield over

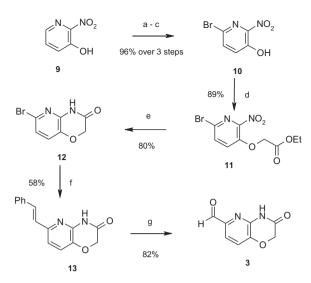


**Figure 1.** Required pyridyl analogues of 3-oxo-3,4-dihydro-2*H*-1,4-(benzothiazine and benzoxazine)-6-carbaldehydes.

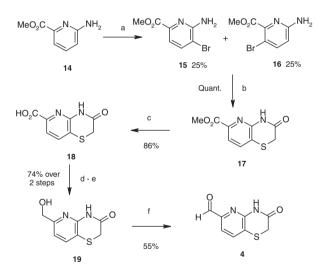
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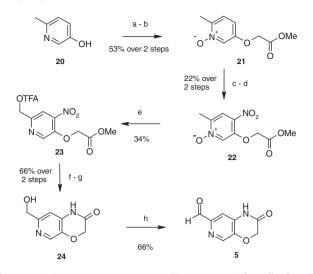
**Scheme 1.** Synthetic approach to 3-oxo-3,4-dihydro-2*H*-pyrido[3,2-*b*][1,4]oxazine-6-carbaldehyde (**3**).<sup>3</sup> Reagents and conditions: (a) NaOMe, MeOH, rt; (b) Br<sub>2</sub>, 0 °C, 30 min; (c) AcOH; (d) BrCH<sub>2</sub>CO<sub>2</sub>Et, K<sub>2</sub>CO<sub>3</sub>, Me<sub>2</sub>CO, reflux, 10 h; (e) NH<sub>4</sub>Cl, Fe, H<sub>2</sub>O, MeOH, reflux, o/n; (f) (HO)<sub>2</sub>BCH = CHPh, K<sub>2</sub>CO<sub>3</sub>, Pd(PPh<sub>3</sub>)<sub>4</sub>, H<sub>2</sub>O, 1,4-dioxane, reflux, o/n; (g) O<sub>3</sub>, CH<sub>2</sub>Cl<sub>2</sub>, -78 °C, 15 min, then Me<sub>2</sub>S, -78 °C, 3 h then rt, o/n. o/n, overnight.



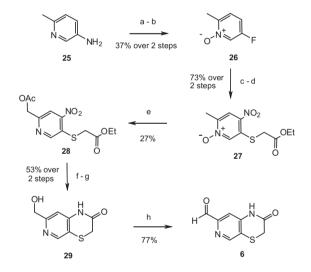
**Scheme 2.** Synthetic approach to 3-oxo-3,4-dihydro-2*H*-pyrido[3,2-*b*][1,4]thiazine-6-carbaldehyde (**4**).<sup>3</sup> Reagents and conditions: (a)  $Br_2$ , CHCl<sub>3</sub>, rt; (b) HSCH<sub>2</sub>CO<sub>2</sub>Et, NaH, DMF, 0 °C, 1 h, then **15**, rt, o/n; (c) NaOH, H<sub>2</sub>O, 1,4-dioxane, reflux, o/n; (d) CICO<sub>2</sub>Bu<sup>*i*</sup>, Et<sub>3</sub>N, THF, -10 °C, 20 min; (e) NaBH<sub>4</sub>, H<sub>2</sub>O, -10 °C, 30 min, then HCl, H<sub>2</sub>O, rt, pH 7; (f) MnO<sub>2</sub>, THF, CH<sub>2</sub>Cl<sub>2</sub>, rt, o/n.

two steps. Finally, we obtained aldehyde **5** in 66% yield via oxidation of alcohol **24** using  $MnO_2$ .

Scheme 4 shows our route which utilises intermediate **26** to give aldehyde **6**.<sup>4</sup> Blanz et al. had synthesised compound **26** using commercially available 5-amino-2-picoline (**25**),<sup>7</sup> via a Sandmeyer reaction, then N-oxidation to give *N*-oxide **26** in 37% yield over two steps. The first step of our synthesis involved nitration of **26** followed by a fluoride displacement using ethyl 2-mercaptoacetate to give methyl ester **27** in 73% yield over two steps. The *N*-oxide rearrangement was performed using Ac<sub>2</sub>O instead of trifluoroacetic anhydride (TFAA), otherwise the synthesis followed a very similar path as that for aldehyde **5** in Scheme 3.



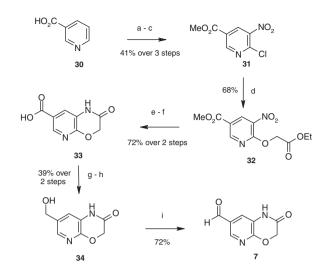
**Scheme 3.** Synthetic approach to 2-oxo-2,3-dihydro-1*H*-pyrido[3,4-*b*][1,4]oxazine-7-carbaldehyde (**5**).<sup>3</sup> Reagents and conditions: (a) *m*-CPBA, CHCl<sub>3</sub>, rt, 1 h; (b) BrCH<sub>2</sub>CO<sub>2</sub>Me, K<sub>2</sub>CO<sub>3</sub>, rt, o/n; (c) fuming HNO<sub>3</sub>, concd H<sub>2</sub>SO<sub>4</sub>, 65 °C, o/n; (d) MeI, K<sub>2</sub>CO<sub>3</sub>, rt, 3 days; (e) (CF<sub>3</sub>CO)<sub>2</sub>O, reflux, o/n; (f) AcOH, Fe, 60 °C, 1 h; (g) NaOH, 1,4-dioxane, H<sub>2</sub>O, rt, o/n; (h) MnO<sub>2</sub>, THF, CICH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>CI, 60 °C, 20 h.



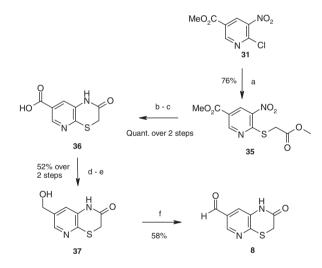
**Scheme 4.** Synthetic approach to 2-oxo-2,3-dihydro-1*H*-pyrido[3,4-*b*][1,4]thiazine-7-carbaldehyde (**6**).<sup>3</sup> Reagents and conditions: (a) HBF<sub>4</sub>, Bu<sup>n</sup>ONO, EtOH,  $-5 \degree$ C, 3 h; (b) *m*-CPBA, CH<sub>2</sub>Cl<sub>2</sub>, rt, o/n; (c) fuming HNO<sub>3</sub>, concd H<sub>2</sub>SO<sub>4</sub>, 70 °C, 5.5 h; (d) HSCH<sub>2</sub>CO<sub>2</sub>Et, 1,4-dioxane, NaH, rt, 3 days; (e) Ac<sub>2</sub>O, 80 °C, 6 h; (f) AcOH, Fe, 60 °C, 3 h; (g) NaOH, 1,4-dioxane, H<sub>2</sub>O, rt, o/n; (h) MnO<sub>2</sub>, THF, ClCH<sub>2</sub>CH<sub>2</sub>Cl, 65 °C, o/n.

For aldehyde **7** (Scheme 5),<sup>6</sup> Berrie et al. had synthesised 6chloro-5-nitro-nicotinic acid methyl ester (**31**) via nitration followed by chlorination of 6-hydroxynicotinic acid (**30**) in 41% yield over three steps.<sup>8</sup> We displaced the chloride of **31** using ethyl hydroxyacetate to give ethyl ester **32**. This ester was then reduced with iron and cyclised to afford acid **33** in 72% over two steps. The acid **33** was then activated with *iso*-butyl chloroformate and reduced using NaBH<sub>4</sub> to give alcohol **34**. Oxidation of alcohol **34** using MnO<sub>2</sub> gave the desired aldehyde **7** in 72% yield.

For the final aldehyde **8** we used the same general route as for aldehyde **7** (Scheme 6),<sup>4</sup> but used methyl 2-mercaptoacetate instead of ethyl hydroxyacetate for the chlorine displacement. As



**Scheme 5.** Synthetic approach to 2-oxo-2,3-dihydro-1*H*-pyrido[2,3-*b*][1,4]oxazine-7-carbaldehyde (**7**).<sup>3</sup> Reagents and conditions: (a) fuming HNO<sub>3</sub>, concd H<sub>2</sub>SO<sub>4</sub>, 50 °C, 3 h; (b) SOCl<sub>2</sub>, DMF, 80 °C, o/n; (c) MeOH, 30 min; (d) HOCH<sub>2</sub>CO<sub>2</sub>Et, 1,4-dioxane, NaH, rt, o/n; (e) AcOH, Fe, 60 °C, 2.5 h; (f) NaOH, THF, H<sub>2</sub>O, rt, 2.5 h; (g) ClCO<sub>2</sub>Bu<sup>i</sup>, CH<sub>3</sub>Cl, DMF, THF, 0 °C, 2 h; (h) NaBH<sub>4</sub>, H<sub>2</sub>O, 0 °C, 1 h, then HCl, H<sub>2</sub>O, rt, pH 7; (i) MnO<sub>2</sub>, THF, CH<sub>3</sub>Cl, rt, o/n.



**Scheme 6.** Synthetic approach to 2-oxo-2,3-dihydro-1*H*-pyrido[2,3-*b*][1,4]thiazine-7-carbaldehyde (**8**).<sup>3</sup> Reagents and conditions: (a)  $HSCH_2CO_2Me$ ,  $CH_2Cl_2$ ,  $Et_3N$ , rt, 1 h; (b) AcOH, Fe, 60 °C, 1 h; (c) NaOH, THF, H<sub>2</sub>O, rt; (d)  $CICO_2Bu^i$ ,  $Et_3N$ , THF, -10 °C, 20 min; (e) NaBH<sub>4</sub>, H<sub>2</sub>O, 0 °C, 30 min, then HCl, H<sub>2</sub>O, rt, pH 7; (f) MnO<sub>2</sub>, THF, CH<sub>3</sub>Cl, rt, 18 h.

for aldehyde **7** this route was able to deliver gram quantities of aldehyde **8**.

In conclusion, we have demonstrated that all six aldehydes can be accessed and that all the routes were able to deliver multi-gram quantities of material.

#### Acknowledgements

Acknowledgement is given to Steve Richards and Richard Upton for NMR support, Bill Leavens for mass spectroscopy support and all the chemists involved in this work.

### **References and notes**

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- (a) Davies, D. T.; Jones, G. E.; Markwell, R. E.; Miller, W.; Pearson, N. D. WO2002056882; *Chem. Abstr.* 2002, 137, 125092.; (b) Miller, W. H.; Price, A. T. WO2007118130; *Chem. Abstr.* 2007, 147, 462228.
- 3. Selected analytical data: *Compound* **3**: White solid; mp 208–211 °C; <sup>1</sup>H NMR (600 MHz, DMSO-*d*<sub>6</sub>):  $\delta$  = 4.81 (*s*, 2H), 7.51 (*d*, *J* = 12 Hz, 1H), 7.62 (*d*, *J* = 12 Hz, 1H), 9.77 (*s*, 1H), 11.63 (br s, 1H). <sup>13</sup>C NMR (151 MHz, DMSO-*d*<sub>6</sub>):  $\delta$  = 66.9, 119.8, 123.1, 142.0, 143.4, 144.4, 165.4, 191.0 ESI-HRMS: *m/z* calcd for C<sub>8</sub>H<sub>7</sub>N<sub>2</sub>O<sub>3</sub>: 179.0457; found 179.0456 [M+H]<sup>\*</sup>.

*Compound* **4**: White solid; mp 187–189 °C; <sup>1</sup>H NMR (600 MHz, DMSO-*d*<sub>6</sub>):  $\delta = 3.67$  (s, 2H), 7.55 (d, *J* = 12 Hz, 1H), 8.07 (d, *J* = 12 Hz, 1H), 9.78 (s, 1H), 11.33 (br s, 1H). <sup>13</sup>C NMR (151 MHz, DMSO-*d*<sub>6</sub>):  $\delta = 28.3$ , 117.2, 122.8, 136.4, 148.5, 149.7, 165.8, 192.0. ESI-HRMS: *m/z* calcd for C<sub>8</sub>H<sub>7</sub>N<sub>2</sub>O<sub>2</sub>S: 195.0228; found 195.0229 [M+H]<sup>+</sup>.

*Compound* **5**: White solid; mp 211–213 °C; <sup>1</sup>H NMR (600 MHz, DMSO-*d*<sub>6</sub>):  $\delta$  = 4.83 (s, 2H), 7.39 (s, 1H), 8.36 (s, 1H), 9.82 (s, 1H), 11.31 (s, 1H). <sup>13</sup>C NMR (151 MHz, DMSO-*d*<sub>6</sub>):  $\delta$  = 66.9, 108.2, 134.4, 137.8, 143.4, 147.5, 164.2, 192.3. ESI-HRMS: *m*/*z* calcd for C<sub>8</sub>H<sub>7</sub>N<sub>2</sub>O<sub>3</sub>: 179.0457; found 179.0458 [M+H]<sup>+</sup>. *Compound* **6**: White solid; mp 216–218 °C; <sup>1</sup>H NMR (600 MHz, DMSO-*d*<sub>6</sub>):

Compound **6**. Write solid, hip 210-218 C, if Nink (600 Mrz, DMSO- $a_6$ ).  $\delta = 3.66$  (s, 2H), 7.40 (s, 1H), 8.65 (s, 1H), 9.86 (s, 1H), 11.18 (s, 1H). <sup>13</sup>C NMR (151 MHz, DMSO- $a_6$ ):  $\delta = 27.7$ , 108.3, 121.9, 144.5, 147.6, 150.8, 164.7, 192.8. ESI-HRMS: m/z calcd for C<sub>8</sub>H<sub>7</sub>N<sub>2</sub>O<sub>2</sub>S: 195.0228; found 195.0219 [M+H]<sup>\*</sup>.

Compound **7**: White solid; mp 261–263 °C; <sup>1</sup>H NMR (600 MHz, DMSO-*d*<sub>6</sub>):  $\delta = 4.82$  (s, 2H), 7.39 (s, 1H), 8.36 (s, 1H), 9.82 (s, 1H), 11.31 (s, 1H). <sup>13</sup>C NMR (151 MHz, DMSO-*d*<sub>6</sub>):  $\delta = 66.9$ , 108.2, 134.4, 137.8, 143.4, 147.5, 164.2, 192.3. ESI-HRMS: *m/z* calcd for C<sub>8</sub>H<sub>7</sub>N<sub>2</sub>O<sub>3</sub>: 179.0457; found 179.0458 [M+H]<sup>+</sup>. Compound **8**: White solid; mp 204–207 °C; <sup>1</sup>H NMR (600 MHz, DMSO-*d*<sub>6</sub>):

- Compound **8**: White solid; mp 204–207 °C; <sup>1</sup>H NMR (600 MHz, DMSO-d<sub>6</sub>):  $\delta$  = 3.72 (s, 2H), 7.58 (s, 1H), 8.60 (s, 1H), 10.01 (s, 1H), 10.90 (br s, 1H). <sup>13</sup>C NMR (151 MHz, DMSO-d<sub>6</sub>):  $\delta$  = 28.6, 120.5, 129.4, 134.0, 145.7, 149.8, 164.0, 191.3. ESI-HRMS: *m*/z calcd for C<sub>6</sub>H<sub>7</sub>N<sub>2</sub>O<sub>2</sub>S: 195.0228; found 195.0227 [M+H]<sup>+</sup>.
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